

TETRAHEDRON: ASYMMETRY

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Stereoselective synthesis of uncommon α,α' -dialkyl- α aminoacids. Part 1

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Abstract

The alkylation of the diastereomeric mixture of chiral morpholinone derivatives 4 and 5 occurs with good yield and *trans* induction. Cleavage of the alkylated products 6a,b,c,e gives enantiomerically pure uncommon (and sterically constrained) α,α' -dialkyl- α -aminoacids. The absolute configuration of the new stereocentres of 4, 5, 6 and 7 has been assigned on the basis of the ¹H-NMR spectra and NOE measurements. © 1998 Elsevier Science Ltd. All rights reserved.

1. Introduction

In recent years, optically active non-proteinogenic and rigidified α -amino acids have gained relevance because of their potential biological activity. In fact, several molecules with therapeutic effects contain unnatural amino acids which can also act as enzyme inhibitors. For instance, α, α' -dialkyl- α -aminoacids are able to influence remarkably the peptides into which they can be incorporated by reducing the conformational freedom.

In a previous paper² we reported a new approach to the enantioselective synthesis of uncommon α -amino acids through the stereoselective alkylation of (6S)- and (6R)-6-methyl-morpholine-2,5-dione derivatives. Therefore, as a continuation of our studies, we have directed our interest to investigating the mono and dialkylation of the chiral synthon (3R,6S)-4-N-((S)-1-phenethyl)-3,6-dimethyl-1,4-morpholin-2,5-dione 3, our aim being the accomplishment of a new strategy to the stereoselective synthesis of uncommon α,α' -dialkyl- α -aminoacids. The starting synthon 3 we used was synthesized in satisfactory yield as previously reported² or starting from methansulfonate of (S)-ethyl lactate and (2S)-2-acethoxy-propanoylchloride (Scheme 1).

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Scheme 1.

2. Results and discussion

The alkylation of 3 with both allyl iodide and benzyl bromide occurs in very good chemical yield exclusively at C-6 and with total *trans* stereoselection, the new stereocentre C-6 having the S configuration. In fact, the diastereomer 5, isolated in only 20–30% yield, was produced owing to the isomerization of the stereocentre C-3 of the prevalent *cis* isomer 4 (see Scheme 2). A very good alkylation of 3 (yield>95%) was achieved by using 1.6 equivalents of LHMDS, 1 equivalent of alkylating agent and performing the reaction at -78°C for 6 hours. Employing one equivalent of LHMDS the reaction occurred in lower yield (about 60%). The alkylation of the chiral synthon 3 at C-6 was probed with NOE measurements on the reaction products. In fact, by irradiating both the CH₃ and the hydrogen of the chiral auxiliary, NOEs were exclusively registered on the (C-3)–H and the (C-3)–CH₃ both at 4 and at 5.

Scheme 2.

The absolute configurations of stereocentres C-3 and C-6 in 4 and 5 were assigned by ¹H-NMR data (see the following stereochemical assignments): however, we confirmed that 4 and 5 are diastereomers with opposite configuration to the C-3, because, after metallation followed by water addition, both 4b and 5b gave a mixture of 4b and 5b (see Scheme 3).

Scheme 3.

The second alkylation, performed at -40° C directly on the diastereomeric mixture (4+5) (Scheme 4), occurs with a good chemical yield (>90%) and diastereoselectivity, as it appears in the data collected in Table 1. It is interesting to emphasize that by using the same alkylating reagent (entry c and e, Table 1) for

either of the alkylation processes it is posssible to do both steps in one-pot, i.e. avoiding the purification of the monoalkylated diastereomers.

$$\begin{array}{c} CH_{3} \\ Ph \\ CH_{3} \\ CH_{3} \\ \end{array}$$

$$\begin{array}{c} CH_{3} \\ \hline \\ CH_{3} \\ \end{array}$$

The trans-3,6-dimethyl derivative 6 was obtained in large proportion with respect to the cis isomer 7 in all cases investigated regardless of the alkylating reagent used. The data collected in Table 1 show that the reaction occurs with good trans induction with respect to (C-6)–R, i.e. the bulkier substituent at C-6. Thus, the prevalent trans stereocontrol observed could be ascribed mainly to the configuration of the C-6 stereocentre that causes a different steric hindrance between the diastereotopic faces of the enolate ion of 4 or 5. In fact, better diastereoselection is achieved when both the alkylating reagent and the alkyl substituent at C-6 are rather sterically hindered. Nevertheless, further studies are in progress in order to investigate the influence of the chiral auxiliary (phenethyl group) on the stereochemical outcome of this alkylation.

Finally, in a model study, the intermediates 6a, 6b and 6e were converted into the corresponding α,α' -dialkyl- α -aminoacids whose specific rotation values are reported in the literature (Scheme 5). Thus, the correct absolute configuration assigned to the stereocentre C-3 through the ¹H-NMR data was also confirmed.

Starting from derivative 6c the unnatural α -aminoacid 13, that to our knowledge is not reported in the literature, was obtained. The one step conversion of 6e into the (2R)-2-benzylalanine hydrochloride 11 refluxing with 57% HI, as previously described for similar compounds, 2 occurred in a low yield (\sim 30%).

In conclusion, the stereocontrolled double alkylation of the chiral synthon 3, described in this report, gives access to a variety of enantiomerically pure unusual α, α' -dialkyl- α -aminoacids (sterically constrained) which are an interesting class of products that can exhibit important and diverse biological functions.

				Yield (a)	
Entry		(C-6)- R	(C-3)- R '	6	7
1	а	CH ₂ =CH-CH ₂	PhCH=CH-CH ₂	86	14
2	b	CH ₂ =CH-CH ₂	Ph-CH₂	86	14
3	С	CH ₂ =CH-CH ₂	CH ₂ =CH-CH ₂	83	17
4	d	CH ₂ =CH-CH ₂	CH ₃ -CH ₂	82	18
5	е	Ph-CH ₂	Ph-CH ₂	90	10
6	f	Ph-CH ₂	PhCH=CH-CH ₂	87	13
7	g	Ph-CH ₂	CH ₂ =CH-CH ₂	85	15
8	h	Ph-CH ₂	CH ₃ -CH ₂	78	22

Table 1
Diastereoselectivity on the alkylation of (4+5) mixture

⁽a) The reported yields were calculated by ¹H-NMR.

3. Stereochemical assignments

The configuration of the stereocentres in the derivatives 4 and 5 was deduced on the basis of NOE experiments and ¹H-NMR spectra using the approach previously employed for similar molecules.^{2,3} In previous papers we showed that: (a) the favoured geometry of the morpholindione derivative 3 is a quasiboat (or sofa) conformation in which the (C-3)-CH₃ preferentially lies in the pseudo-axial arrangement;² (b) the configuration of C-3 can be easily assigned by means of the different shielding induced by the phenyl ring of the adjacent chiral auxiliary. 3.4 Thus, on the basis of the registered chemical shifts, we could assign the R and the S configuration to the C-3 stereocentre of 4 and 5, respectively. In fact, in 4a the (C-3)-CH₃ doublet lies at higher field (0.95 ppm) than in 5a (1.65 ppm), whereas the (C-3)-H resonates at a lower field (4.25 ppm) in the former than in the latter isomer (3.87 ppm). Besides, the significant NOE observed between the methyls bonded at C-3 and C-6 stereocentres allowed us to assign the 6S configuration to 4a (Fig. 1). By irradiating the CH₃ of the chiral auxiliary in 4b the NOE was exclusively registered on (C-3)-H, while in 5b a largely prevalent NOE was observed on (C-3)-CH₃. Thus, we assigned the 3R configuration to **4b** and the 3S one to **5b**. In addition, the significant NOE registered between the (C-3)-CH3 and (C-6)-CH3 (in analogy to 4a) allowed us to ascribe the 6S configuration to 4b. The S configuration of the C-6 centre was confirmed by the greater shielding observed for both (C-3)-H (3.57 ppm) and (C-3)-CH₃ (0.41 ppm) in 5b in comparison to 4b (3.79 and 0.87 ppm, respectively). In fact, the high field resonance of the (C-3)-CH3 doublet observed in 5b is diagnostic for a cis diaxial relationship between the methyl and the (C-6)-CH₂Ph which can actually adopt the 'aryl inside' arrangement³ (Fig. 1).

The stereochemistry at C-3 of the diastereomers 6 and 7 was ascertained by NOE experiments, the C-6 configuration being established, or through the shielding effects induced by the phenyl ring of the

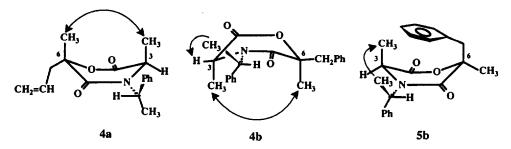


Fig. 1. NOE registered on 4a, 4b, 5b (curved arrows) and phenyl shielding of (C-3)-CH3 observed on 5b

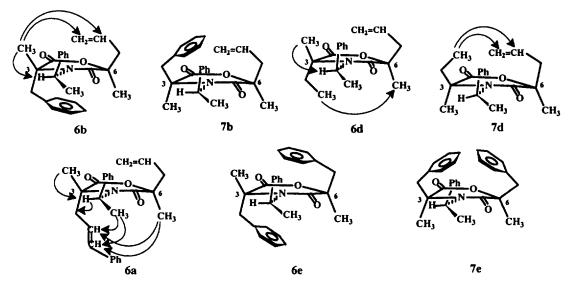


Fig. 2. Representative NOEs (curved arrows) and shielding effects

Ph–CH₂ substituent. For instance, the representative NOE registered between the (C-6)–CH₃ and the methyl group of (C-3)– C_2H_5 allowed us to assign the 3R configuration to 6d. Analogously, it was possible to confirm the 3S configuration of 7d owing to the NOE observed on the (C-6)–CH₂–CH=CH₂ vinylic protons, by irradiating the CH₃ of (C-3)– C_2H_5 . Besides, the 3R configuration of 6a was inferred through the NOEs registered on the vinylic protons of cinnamyl substituent by irradiating the (C-6)–CH₃ (see Fig. 2).

It is interesting to point out that a conformational analysis performed by semiempirical quantomechanical calculations⁵ on tetra-substituted morpholindione **6b** showed that: (a) the morpholine ring becomes quasi planar (O-1, C-2, C-3, N-4, and C-5 being practically coplanar, while C-6 is \sim 23° out of the plane); (b) the benzylic hydrogen of the (S)-phenethyl group is preferentially arranged in the antiperiplanar conformation with respect to the adjacent carbonyl (this conformer being 2.3 kcal/mol more stable than the synperiplanar one), as evidenced by the NOE measurements. In fact, by irradiating the (C-3)–CH₃ of **6b** a NOE was observed on the benzylic proton of the chiral auxiliary, but not on the CH₃ (see Fig. 2). In addition, the irradiation of the CH₃ of (S)-phenethyl group in **6a** gave NOEs on the vinylic protons of the cinnamyl substituent, but not on the (C-3)–CH₃ (see Fig. 2).

In the compounds having the Ph-CH₂ as a substituent, the configuration at C-3 was assigned on the basis of the shielding effect³ suffered by the group that lies in front of the Ph-CH₂ and exerted by the phenyl ring. For instance, the (C-6)-CH₃ resonates at a higher field on **6b** (0.86 ppm) than in **7b** (1.54 ppm) and conversely the vinylic protons at C-6 absorb at lower field (5.1 and 5.6 ppm) on the former

diastereomer than in the latter one (4.95 and 5.35 ppm). Therefore, these findings, confirmed by the NOEs registered on the vinylic protons of (C-6)–CH₂–CH=CH₂ by irradiating the (C-3)–CH₃ (as shown in Fig. 2), indicated that the (C-3)–CH₂–Ph lies *trans* to (C-6)–CH₃ in **7b** and *cis* in **6b**.

The 3R configuration of 6e was established considering that the (C-3)-CH₃ and (C-6)-CH₃ substantially show the same chemical shift (1.0 and 1.06 ppm), i.e. both methyls are shielded in the same manner. On the other hand, in 7e these methyls resonate at different fields (1.6 and 1.8 ppm) and, furthermore, are strongly deshielded with respect to 6e. These findings suggested a *trans* relationship between the (C-3)-CH₃ and (C-6)-CH₃ in 6e, both methyls being equally shielded by the phenyl ring of both PhCH₂ groups bonded at C-3 and C-6 (see Fig. 2). Thus, it allowed us to assign the 3S configuration to the diastereomer 7e.

4. Experimental

General information: ¹H- and ¹³C-NMR were recorded on a Gemini spectrometer at 300 MHz using CDCl₃ as solvent, unless otherwise stated, and the chemical shifts are reported in ppm relative to the solvent. Optical rotation values were measured on a Perkin–Elmer 343 polarimeter. Chromatographic separations were performed with silica gel 60 (230–400 mesh). Dry THF was distilled from benzophenone ketyl.

4.1. (2R,4S)-3-Aza-2-methyl-4-phenyl-ethylpentanoate 1

(2S)-Ethyl lactate (9.3 g, 47.4 mmol), triethylamine (7 ml, 50 mmol) and (S)-1-phenethylamine (6.45 ml, 50 mmol) dissolved in benzene (60 ml) and DMF (30 ml) were stirred at 80°C. After 24 h the reaction was cooled at r.t. then water was added and the solution extracted with ethyl acetate. The organic layer was extracted with diluted HCl, then the aqueous solution was made alkaline with NaOH and extracted with ethyl acetate. After removal of the organic solvent the residue was purified by silica gel chromatography eluting with hexane/ethyl acetate and the pure product was isolated in 90% yield. The NMR data and the $[\alpha]_D^{25}$ value are indentical to those previously reported.⁴

4.2. (2R,3S,4S)-3-Aza-3-acetoxypropanoyl-2-methyl-4-phenyl-ethylpentanoate 2

(2*S*)-2-Acetoxy-propanoylchloride (6.7 ml, 53.7 mmol) was dropped into a solution of **1** (11.9 g, 52.7 mmol) and triethylamine (8.75 ml, 58 mmol) and stirred at 0°C. After 1 h, the reaction was slowly warmed to r.t. and dilute HCl and CH_2CI_2 were added. The organic extract was dried, evaporated in vacuo and the residue was purified by silica gel chromatography eluting with hexane/ethyl acetate. The pure product was isolated in 85% yield. ¹H-NMR δ 0.97 (d, 2H, J=6.9 Hz), 1.21 (t, 3H, J=7 Hz), 1.53 (d, 1H, J=6.8 Hz), 1.67 (d, 1H, J=6 Hz), 2.13 (s, 3H), 3.43 (q, 1H, J=6.9 Hz), 4.1 (m, 2H), 5.21 (q, 1H, 6.8 Hz), 5.54 (q, 1H, J=6.8 Hz), 7.38 (m, 5ArH); ¹³C-NMR δ 14.0, 14.7, 16.7, 18.8, 20.7, 52.8, 54.5, 60.1, 67.0, 127.9, 128.2, 128.6, 138.1, 169.0, 170.8, 171.2. Anal. calcd for $C_{18}H_{25}NO_5$: C, 64.46; H, 7.51; N, 4.18. Found: C, 64.7; H, 7.49; N, 4.2.

4.3. (3R,6S,1'S)-3,6-Dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 3

2 N NaOH (60 ml) was added to the intermediate 2 (6.7 g, 20 mmol) dissolved in ethanol (60 ml) and the reaction mixture was stirred at r.t. After about 3 h the reaction mixture was concentrated in vacuo,

acidified with 2 N HCl then extracted with ethyl acetate. The organic layer was dried and evaporated in vacuo. The pure product was isolated in 80% yield after purification by silica gel chromatography eluting with hexane/ethyl acetate. The NMR data and the $\left[\alpha\right]_D^{25}$ value are indentical to those previously reported.²

4.4. Alkylation of 3: general procedure

A quantity (8 ml) of LHMDS (1 M solution in THF) was dropped into a stirred solution of 3 (1.24 g, 5 mmol) in dry THF (50 ml) and cooled at -78°C under an inert atmosphere. After 1 h, 5 mmol of the appropriate alkyl halide was added and the reaction mixture was stirred for 6 h. The reaction mixture, was slowly warmed to r.t., and was quenched with water and extracted with ethyl acetate. The organic layer was dried, evaporated under reduced presssure and the diastereomers were separated by silica gel chromatography (hexane/ethyl acetate as eluant) and recovered as oil.

4.5. (3R,6S,1'S)-6-Allyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 4a

¹H-NMR δ 0.95 (d, 3H, J=7.1 Hz), 1.6 (d, 3H, J=7.1 Hz), 1.65 (s, 3H), 2.5 (dd, 1H, J=7.4, 13.9 Hz), 2.9 (dd, 1H, J=6.9, 13.9 Hz), 4.25 (q, 1H, J=7.1 Hz), 5.17 (m, 2H), 5.7 (m, 1H), 5.80 (q, 1H, J=7.1 Hz), 7.36 (m, 5ArH); ¹³C-NMR δ 16.4, 21.2, 26.2, 44.4, 51.8, 52.1, 84.4, 120.7, 127.7, 128.2, 128.7, 131, 139.6, 167.1, 168.0. Anal. calcd for $C_{17}H_{21}NO_3$: C, 71.06; H, 7.37; N, 4.87. Found: C, 71.26; H, 7.4; N, 4.85.

4.6. (3S,6S,1'S)-6-Allyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 5a

 1 H-NMR δ 1.52 (d, 3H, J=7.2 Hz), 1.65 (d, 3H, J=7.2 Hz), 1.67 (s, 3H), 2.58 (dd, 1H, J=7.5, 13.8 Hz), 2.75 (dd, 1H, J=7.2, 13.8 Hz), 3.87 (q, 1H, J=7.2 Hz), 5.2 (m, 2H), 5.7 (q, 1H, J=7.2 Hz), 5.8 (m, 1H), 7.37 (m, 5ArH); 13 C-NMR δ 17.5, 22, 25.6, 44.5, 51.6, 53.2, 83.9, 120.8, 120.1, 128, 130.4, 137.5, 167, 167.7.

4.7. (3R,6S,1'S)-6-Benzyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 4b

¹H-NMR δ 0.87 (d, 3H, J=7.1 Hz), 1.14 (d, 3H, J=7.2 Hz), 1.8 (s, 3H), 3.03 (d, 1H, J=13.4 Hz), 3.45 (d, 1H, J=13.4 Hz), 3.79 (q, 1H, J=7.1 Hz), 5.68 (q, 1H, J=7.2 Hz), 7.28 (m, 10ArH); ¹³C-NMR δ 15.3, 21.2, 26.4, 46.2, 51.0, 51.3, 85.1, 127.0, 127.2, 127.7, 128.0, 128.4, 130.7, 134.5, 139.5, 166.5, 167.0. Anal. calcd for $C_{21}H_{23}NO_3$: C, 74.75; H, 6.87; N, 4.15. Found: C, 74.9; H, 6.9; N, 4.14.

4.8. (3S,6S,1'S)-6-Benzyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 5b

¹H-NMR δ 0.41 (d, 3H, J=7.2 Hz), 1.53 (d, 3H, J=7.2 Hz), 1.8 (s, 3H), 2.97 (d, 1H, J=13.5 Hz), 3.45 (d, 1H, J=13.5 Hz), 3.57 (q, 1H, J=7.2 Hz), 5.61 (q, 1H, J=7.2 Hz), 7.2 (m, 10ArH); ¹³CNMR δ 17.1, 20.2, 28.0, 46.1, 51.7, 53.4, 85.4, 127.0, 127.5, 127.8, 128.1, 128.5, 128.7, 130.9, 134.6, 136.9, 166.2, 167.2.

4.9. Alkylation of diastereomeric mixture 4+5: general procedure

The diastereomeric mixture of 4 and 5 (2 mmol) in dry THF (20 ml) was metallated with 2 ml of LHMDS (1 M solution in THF) at -40° C, then submitted to alkylation with the appropriate halide (3 mmol). The reaction mixture was slowly warmed to 0° C, then quenched with water and extracted with ethyl acetate. After removal of the organic solvent, from the crude reaction product the diastereomers were separated by silica gel chromatography using hexane/ethyl acetate as eluant. All the products are oil-like

4.10. (3R,6S,1'S)-6-Allyl-3,6-dimethyl-4-N-(1'-phenethyl)-3-[(E)-3-phenyl-2-propenyl]-1,4-morpholin-2,5-dione 6a

Cinnamyl bromide was used as the alkylating reagent. The reaction occurred in 4 h and the pure product was isolated in 81% yield. 1 H-NMR δ 1.41 (s, 3H), 1.70 (s, 3H), 1.95 (d, 3H, J=7 Hz), 2.34 (dd, 1H, J=6.6, 13.9 Hz), 2.68 (dd, 1H, J=7.3, 13.9 Hz), 2.87 (m, 2H), 4.52 (q, 1H, J=7.0 Hz), 5.02 (m, 2H), 5.50 (m, 1H), 6.09 (m, 1H), 6.51 (d, 1H, J=15.9 Hz), 7.27 (m, 10ArH); 13 CNMR δ 19.5, 26.9, 27.0, 43.0, 45.1, 55.3, 66.9, 83.4, 121.3, 121.7, 126.1, 126.9, 127.0, 127.9, 128.5, 130.5, 136.0, 136.1, 140.9, 166.6, 168.6. [α]_D=-46.0 (c=0.2, CHCl₃). Anal. Calcd for C₂₆H₂₉NO₃: C, 77.39; H, 7.24; N, 3.47. Found: C, 77.19; H, 7.27; N, 3.46.

4.11. (3S,6S,1'S)-6-Allyl-3,6-dimethyl-4-N-(1'-phenethyl)-3-[(E)-3-phenyl-2-propenyl]-1,4-morpholin-2,5-dione 7a

The pure product was isolated in 13% yield. 1 H-NMR δ 1.63 (s, 3H), 1.85 (s, 3H), 1.92 (d, 3H, J=7 Hz), 2.39 (dd, 1H, J=6.6, 13.9 Hz), 2.83 (m, 3H), 4.57 (q, 1H, J=7 Hz), 4.72 (m, 1H), 5.02 (m, 1H), 5.5 (m, 1H), 5.68 (m, 1H), 6.05 (d, 1H, J=15.1 Hz), 7.25 (m, 10ArH); 13 C-NMR δ 21.4, 26.5, 27.4, 42.2, 43.9, 57.1, 67.0, 83.4, 120.1, 122.5, 126.2, 127.2, 127.5, 127.8, 128.2, 128.3, 131.0, 135.2, 136.5, 141.3, 167.3, 169.0. [α]_D=165.8 (c=0.5, CHCl₃).

4.12. (3R,6S,1'S)-6-Allyl-3-benzyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione **6b**

Benzyl bromide was used as the alkylating reagent. The reaction occurred over 5 h and the pure product was isolated in 81% yield. 1 H-NMR δ 0.86 (s, 3H), 1.69 (s, 3H), 2.05 (d, 3H, J=7), 2.32 (dd, 1H, J=7.3, 13.8 Hz), 2.7 (dd, 1H, J=7.2, 13.8 Hz), 3.28 (q_{AB}, 2H, J=14.3 Hz), 4.68 (q, 1H, J=7 Hz), 5.12 (m, 2H), 5.6 (m, 1H), 7.25–7.5 (m, 10 ArH); 13 C-NMR δ 22.2, 25.8, 28.0, 45.4, 56.7, 68.1, 83.5, 121.3, 127.0, 127.1, 127.8, 128.2, 128.7, 130.5, 130.7, 134.3, 142.2, 167.4, 168.5. [α]_D=3.9 (c=1.0, CHCl₃). Anal. calcd for C₂₄H₂₇NO₃: C, 76.36; H, 7.21; N, 3.71. Found: C, 76.16; H, 7.2; N, 3.7.

4.13. (3S,6S,1'S)-6-Allyl-3-benzyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 7b

The product was isolated in 13% yield. 1H -NMR δ 1.54 (s, 3H), 1.93 (s, 3H), 1.94 (d, 3H, J=7 Hz), 2.18 (m, 2H), 3.3 (q_{AB}, 2H, J=14.4 Hz), 4.7 (q, 1H, J=7 Hz), 4.95 (m, 2H), 5.35 (m, 1H), 6.7 (m, 2H), 7.25 (m, 8ArH); 13 C-NMR δ 21.0, 26.6, 27.3, 43.7, 45.0, 57.1, 67.6, 83.1, 119.8, 127.2, 128.1, 128.4, 130.6, 130.9, 134.2, 141.1, 167.4, 168.5.

4.14. (3R,6S,1'S)-3,6-Diallyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 6c

Allyl iodide was used as the alkylating reagent. The reaction occurred over 4 h and the pure product was isolated in 79% yield. 1 H-NMR δ 1.63 (s, 3H), 1.72 (s, 3H), 1.95 (d, 3H, J=7 Hz), 2.41 (dd, 1H, J=7.5, 13.8 Hz), 2.75 (dd, 1H, J=7.2, 13.8 Hz), 2.78 (m, 2H), 4.52 (q, 1H, J=7 Hz), 5.1 (m, 2H), 5.3 (m, 2H), 5.6 (m, 1H), 5.8 (m, 1H), 7.35 (m, 5ArH); 13 C-NMR δ 18.5, 25.6, 26.2, 42.9, 44.4, 54.2, 66.0, 82.5, 116.6, 120.2, 125.9, 126.3, 127.3, 130.6, 131.3, 141.1, 165.8, 167.8. [α]_D=-52.0 (c=1.4, CHCl₃). Anal. calcd for C₂₀H₂₅NO₃: C, 73.37; H, 7.7; N, 4.28. Found: C, 73.29; H, 7.68; N, 4.3.

4.15. (3S,6S,1'S)-3,6-Diallyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 7c

The product was isolated in 16% yield. 1 H-NMR δ 1.62 (s, 3H), 1.8 (s, 3H), 1.91 (d, 3H, J=6.8 Hz), 2.51 (dd, 1H, J=7.1, 14.6 Hz), 2.73 (m, 2H), 2.87 (dd, 1H, J=7.4, 14.6 Hz), 4.54 (q, 1H, J=6.8 Hz), 4.94 (m, 2H), 5.18 (m, 2H), 5.42 (m, 1H), 5.76 (m, 1H), 7.35 (m, 5ArH); 13 C-NMR δ 20.9, 26.5, 27.2, 43.3, 44.1, 56.7, 66.8, 83.5, 120.5, 120.8, 127.1, 127.7, 128.1, 131.3, 140.6, 167.1, 168.0.

4.16. (3R,6S,1'S)-6-Allyl-3-ethyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 6d

Ethyl iodide was used as the alkylating reagent. The reaction occurred over 8 h and the pure product was isolated in 74% yield. 1 H-NMR δ 1.02 (t, 3H, J=7.2 Hz), 1.62 (s, 3H), 1.75 (s, 3H), 1.87 (d, 3H, J=7 Hz), 2.03 (m, 2H), 2.47 (dd, 1H, J=7.5, 13.7 Hz), 2.69 (dd, 1H, J=7.2, 13.7 Hz), 4.45 (q, 1H, J=7 Hz), 5.05 (m, 2H), 5.50 (m, 1H), 7.32 (m, 5ArH); 13 C-NMR δ 9.1, 20.8, 26.4, 27.1, 32.2, 43.7, 56.3, 66.9, 82.9, 120.2, 126.9, 127.4, 127.6, 127.9, 131.0, 141.2, 167.3, 169.3. [α]_D=-48.7 (c=1.2, CHCl₃). Anal. calcd for C₁₉H₂₅NO₃: C, 72.35; H, 7.99; N, 4.44. Found: C, 72.64; H, 7.97; N, 4.43.

4.17. (3S,6S,1'S)-6-Allyl-3-ethyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 7d

The product was isolated in 16% yield. 1H -NMR δ 0.63 (t, 3H, J=7.3 Hz), 1.63 (s, 3H), 1.77 (s, 3H), 1.87 (d, 3H, J=7 Hz), 1.83–2.15 (m, 2H), 2.49 (dd, 1H, J=7.3, 14 Hz), 2.89 (dd, 1H, J=7.1, 13.8 Hz), 4.43 (q, 1H, J=7 Hz), 5.2 (m, 2H), 5.75 (m, 1H), 7.35 (m, 5ArH); ^{13}C -NMR δ 9.2, 18.7, 26.8, 27.1, 32.8, 45.3, 54.8, 66.7, 83.1, 121.2, 126.7, 127.0, 127.7, 130.4, 140.7, 166.6, 168.9.

4.18. (3R,6S,1'S)-3,6-Dibenzyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 6e

Benzyl bromide was used as the alkylating reagent. The reaction occurred over 5 h and the pure product was obtained in 85% yield. 1H -NMR δ 1.0 (s, 3H), 1.06 (s, 3H), 1.93 (d, 3H, J=7 Hz), 2.85 (d, 1H, J=13.7 Hz), 3.2 (qAB, 2H, J=14.3 Hz), 3.25 (d, 1H, J=13.7 Hz), 4.49 (q, 1H, J=7 Hz), 7.24 (m, 15ArH); ^{13}C -NMR δ 21.7, 26.8, 27.1, 45.1, 46.5, 56.4, 67.9, 84.2, 126.8, 126.9, 127.6, 127.7, 127.9, 128.1, 128.4, 130.3, 131.0, 134.3, 134.4, 141.4, 166.5, 168.1. [α]_D=-50.2 (c=1.1, CHCl3). Anal. calcd for C28H29NO3: C, 78.66; H, 6.84; N, 3.28. Found: C, 78.45; H, 6.87; N, 3.27.

4.19. (3S,6S,1'S)-3,6-Dibenzyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 7e

The pure product was isolated in 9% yield. 1H -NMR δ 1.60 (s, 3H), 1.80 (s, 3H), 1.90 (d, 3H, J=7 Hz), 2.59 (d, 1H, J=14.2 Hz), 2.59 (d, 1H, J=14.1 Hz), 2.85 (q_{AB}, 2H, J=13.8 Hz), 3.18 (d, 1H, J=14.1 Hz), 4.63 (q, 1H, J=7 Hz), 6.72 (m, 2H), 7.17 (m, 13ArH); ^{13}C -NMR δ 19.8, 26.0, 27.5, 45.0, 45.2, 56.2,

66.6, 83.7, 126.9, 127.1, 127.9, 128.1, 130.4, 131.0, 134.4, 134.6, 140.3, 167.0, 168.2. $[\alpha]_D$ =2.9 (c=0.8, CHCl₃).

4.20. (3R,6S,1'S)-6-Benzyl-3,6-dimethyl-4-N-(1'-phenethyl)-3-[(E)-3-phenyl-2-propenyl]-1,4-morpholin-2,5-dione $\mathbf{6f}$

Cinnamyl bromide was used as the alkylating reagent. The reaction occurred over 5 h and the pure product was isolated in 83% yield. 1H -NMR δ 1.0 (s, 3H), 1.6 (s, 3H), 1.93 (d, 3H, J=6.9 Hz), 2.77 (m, 2H), 2.9 (d, 1H, J=13.6 Hz), 3.26 (d, 1H, 13.6 Hz), 4.38 (q, 1H, J=6.9 Hz), 6.12 (m, 1H), 6.55 (d, 1H, J=15 Hz), 7.15 (m, 15ArH); ^{13}C -NMR δ 19.1, 26.0, 27.8, 42.8, 46.5, 55.5, 66.7, 84.0, 121.7, 126.0, 126.8, 126.9, 127.7, 127.8, 128.1, 128.3, 128.5, 130.9, 134.0, 135.9, 136.0, 139.9, 165.9, 168.1. $[\alpha]_D$ =-63.7 (c=1.0, CHCl₃). Anal. calcd for $C_{30}H_{31}NO_3$: C, 79.44; H, 6.89; N, 3.09. Found: C, 79.65; H, 6.85; N, 3.1.

4.21. (3S,6S,1'S)-6-Benzyl-3,6-dimethyl-4-N-(1'-phenethyl)-3-[(E)-3-phenyl-2-propenyl]-1,4-morpholin-2,5-dione 7f

The pure product was isolated in 12% yield. 1 H-NMR δ 1.71 (s, 3H), 1.73 (s, 3H), 1.88 (d, 3H, J=6.9 Hz), 2.38 (dd, 1H, J=6.3, 14.9 Hz), 2.74 (dd, 1H, J=8.2, 14.9 Hz), 2.98 (d, 1H, J=13.8 Hz), 3.37 (d, 1H, J=13.8 Hz), 4.5 (q, 1H, J=6.9 Hz), 5.35 (m, 1H), 6.0 (d, 1H, J=15.6 Hz), 6.9–7.45 (m, 15ArH); 13 C-NMR δ 20.7, 26.4, 28.0, 42.7, 45.1, 56.0, 66.2, 84.1, 122.4, 126.6, 126.7, 127.1, 127.2, 127.4, 127.9, 128.0, 128.2, 131.0, 134.5, 134.9, 136.6, 140.5, 166.9, 169.0. [α]_D=77.5 (c=0.6, CHCl₃).

4.22. (3R,6S,1'S)-6-Benzyl-3-allyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 6g

Allyl iodide was used as the alkylating reagent. The reaction occurred over 4 h and the pure product was isolated in 81% yield. 1H -NMR δ 0.9 (s, 3H), 1.75 (s, 3H), 1.87 (d, 3H, J=7 Hz), 2.62 (m, 2H), 2.9 (d, 1H, J=13.6 Hz), 3.28 (d, 1H, J=13.6 Hz), 4.29 (q, 1H, J=7 Hz), 5.25 (m, 2H), 5.76 (m, 1H), 7.15 (m, 10ArH); 13 C-NMR δ 18.8, 26.0, 28.1, 43.5, 46.5, 55.4, 66.4, 83.8, 121.3, 126.8, 126.9, 127.6, 128.1, 128.3, 130.8, 130.9, 133.9, 139.8, 165.7, 168.0. [α]_D=-88.7 (c=1.2, CHCl₃). Anal. calcd for $C_{24}H_{27}NO_3$: C, 76.36; H, 7.21; N, 3.71. Found: C, 76.65; H, 7.19; N, 3.7.

4.23. (3S,6S,1'S)-6-Benzyl-3-allyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 7g

The product was isolated in 14% yield. 1H -NMR δ 1.7 (s, 3H), 1.72 (s, 3H), 1.84 (d, 3H, J=6.9 Hz), 2.25–2.55 (m, 2H), 2.9 (d, 1H, J=13.5 Hz), 3.48 (d, 1H, J=13.5 Hz), 4.4 (q, 1H, J=6.9 Hz), 4.5–4.75 (m, 3H), 7.2 (m, 10ArH).

4.24. (3R,6S,1'S)-6-Benzyl-3-ethyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 6h

Ethyl iodide was used as the alkylating reagent. The reaction occurred over 8 h and the pure product was isolated in 70% yield. $^1\text{H-NMR}$ δ 0.9 (s, 3H), 0.95 (t, 3H, J=7 Hz), 1.76 (s, 3H), 1.81 (d, 3H, J=7 Hz), 1.9 (m, 2H), 2.9 (d, 1H, J=13.6 Hz), 3.26 (d, 1H, J=13.6 Hz), 4.21 (q, 1H, J=7 Hz), 6.85 (m, 2H), 7.2 (m, 8ArH); $^{13}\text{C-NMR}$ δ 9.3, 18.3, 26.3, 28.0, 32.6, 46.7, 55.2, 66.7, 83.8, 126.9, 127.0, 127.6, 128.2, 128.7, 131.0, 134.0, 139.8, 166.0, 168.6. [α]_D=-100.7 (c=1.0, CHCl₃). Anal. calcd for C₂₃H₂₇NO₃: C, 75.59; H, 7.45; N, 3.83. Found: C, 75.75; H, 7.44; N, 3.82.

4.25. (3S,6S,1'S)-6-Benzyl-3-ethyl-3,6-dimethyl-4-N-(1'-phenethyl)-1,4-morpholin-2,5-dione 7h

The product was isolated in 20% yield. 1 H-NMR δ -0.1 (t, 3H, J=7 Hz), 1.67 (s, 3H), 1.75 (s, 3H), 1.8 (m, 2H), 1.86 (d, 3H, J=7 Hz), 2.9 (d, 1H, J=13.6 Hz), 3.5 (d, 1H, J=13.6 Hz), 4.3 (q, 1H, J=7 Hz), 7.2 (m, 10ArH).

4.26. (2R,4S)-3-Aza-2-[(E)-3'-phenyl-2'-propenyl]-2-methyl-4-phenyl-pentanoic acid hydrochloride 8

1 M LiOH (20 ml) was added to **6a** (0.8 g, 2 mmol) dissolved in ethanol (20 ml) and the solution was refluxed for 40 h. After complete evaporation of ethanol in vacuo, the residue was acidified with 10% HCl and evaporated to dryness under reduced pressure. The residue was dissolved in water and the solution was adsorbed on an ion exchange resin Amberlist H-15. The resin was washed with distilled water then eluted with 5 M NH₄OH. After evaporation to dryness of the eluted solution, the aminoacid was recovered in practically quantitative yield and converted into the hydrochloride by refluxing for 1 h in 2 N HCl. ¹H-NMR (CD₃OD) δ 1.62 (s, 3H), 1.74 (d, 3H, J=6.6 Hz), 2.85 (m, 2H), 3.3 (m, 1H), 4.64 (q, 1H, J=6.6 Hz), 6 (m, 1H), 6.5 (d, 1H, J=15.9 Hz), 7.35 (m, 10ArH); ¹³C-NMR δ (CD₃OD) 19.8, 22.0, 41.3, 58.2, 67.2, 121.5, 127.5, 129.0, 129.6, 130.2, 130.8, 137.3, 137.9, 171.7. [α]_D=-52.2 (c=0.42, CH₃OH). Anal. calcd for C₂₀H₂₃NO₂: C, 77.64; H, 7.49; N, 4.53. Found: C, 77.95; H, 7.47; N, 4.52.

4.27. (2R)-2-(3'-Phenylpropyl)alanine hydrochloride 9

The sodium salt of **8** (0.66 g, 2 mmol), dissolved in ethanol (20 ml), was hydrogenated at 50 psi for 12 h in the presence of Pd(OH)₂ (0.04 g, 0.3 mmol). The catalyst was removed by filtration through Celite, the ethanol was evaporated in vacuo and the residue dissolved in 2 N HCl. The product, isolated in 85% yield after treatment with the ion exchange resin Amberlist H-15, was converted into the hydrochloride. After evaporation to dryness the residue was triturated with diethyl ether. [α]_D=-8 (c=0.2, H₂O), [lit.⁶ 8.1 (c=0.2, H₂O)].

4.28. (2R,4S)-3-Aza-2-benzyl-2-methyl-4-phenyl-pentanoic acid hydrochloride 10

The product was recovered in practically quantitative yield starting from **6b** and following the same procedure used to obtain **8**. ¹H-NMR (CD₃OD) δ 1.52 (s, 3H), 1.76 (d, 3H, J=6.9 Hz), 3.15 (d, 1H, J=13.2 Hz), 3.35 (d, 1H, J=13.2 Hz), 4.55 (q, 1H, J=6.9 Hz), 7.2 (m, 10ArH); ¹³C-NMR (D₂O) δ 16.4, 20.4, 43.7, 56.8, 66.3, 128.1, 128.7, 128.9, 129, 130, 130.4, 132.6, 134.7, 171. [α]_D=-79.9 (c=0.9, 1 N HCl). Anal. calcd for C₁₈H₂₁NO₂: C, 76.3; H, 7.47; N, 4.94. Found: C, 76.6; H, 7.5; N, 4.92.

4.29. (2R)-2-Benzylalanine hydrochloride 11

The product, obtained in 90% yield by hydrogenation of the sodium salt of 10, in the same conditions employed for 8, was then converted into the hydrochloride. After evaporation to dryness the residue was triturated with diethyl ether. $[\alpha]_D=9.5$ (c=0.2, H₂O), [lit.⁶ 9.6 (c=0.2, H₂O)].

4.30. (2R,4S)-3-Aza-2-allyl-2-methyl-4-phenyl-pentanoic acid hydrochloride 12

The product was obtained in practically quantitative yield by refluxing 6c for 60 h with LiOH and following the same procedure used to prepare 8. 1 H-NMR (D₂O) δ 1.52 (s, 3H), 1.70 (d, 3H, J=6.9 Hz), 2.4 (m, 2H), 4.42 (q, 1H, J=6.9 Hz), 5 (m, 2H), 5.35 (m, 1H), 7.25 (m, 5ArH). [α]_D=-19.5 (c=0.7, 1 N HCl). Anal. calcd for C₁₄H₁₉NO₂: C, 72.07; H, 8.21; N, 6.00. Found: C, 72.3; H, 8.2; N, 6.02.

4.31. (2R)-2-Propylalanine 13

The product was obtained by hydrogenation of the sodium salt of 12, as reported for 9, and it was recovered pure in 90% yield after treatment with the ion exchange resin Amberlist H-15. 1 H-NMR (D₂O) δ 0.88 (t, 3H, J=7.2 Hz), 1.22 (m, 2H), 1.41 (s, 3H), 1.9 (m, 2H); 13 C-NMR (D₂O) δ 13.8, 17.2, 24.3, 41.3, 60.2, 181.0. [α]_D=-1.4 (c=0.86, 1 N HCl). Anal. calcd for C₆H₁₃NO₂: C, 54.94; H, 9.99; N, 10.68. Found: C, 55.14; H, 10.02; N, 10.65.

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